

USER MANUAL

****Bosch Professional 18V System**

Cordless Sabre Saw GST 18V-95 B**

1. General Information

The Bosch Professional GST 18V-95 B is a **cordless sabre saw** powered by the **Bosch Professional 18V battery system**. This tool is designed for cutting **wood, metal, plastic, and light construction materials**, offering high precision and mobility.

2. Safety Instructions

⚠ WARNING:

Before using this tool, read and understand all safety instructions.

2.1 Personal Protective Equipment

Always wear:

- Safety goggles
- Work gloves
- Hearing protection
- Dust mask (if required)

2.2 Safety Rules

- Do not use the tool in wet or damp environments
- Always remove the battery before changing the saw blade

- Keep hands away from the cutting area
 - Do not force the tool beyond its capacity
 - Use only compatible saw blades (Bosch T-Shank)
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3. Tool Components

1. Main handle (Soft Grip)
 2. ON/OFF switch (Trigger)
 3. Switch lock
 4. Saw blade holder (Tool-less SDS system)
 5. Saw blade
 6. Cutting area guard
 7. Bosch Professional 18V battery
 8. Motor ventilation slots
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4. Technical Specifications (General)

- Battery system: **Bosch Professional 18V**
- Saw blade type: **T-Shank**
- Speed: Variable (depending on trigger pressure)
- Blade change system: **Tool-less (SDS)**
- Applications: Wood, metal, plastic

(Detailed specifications may vary depending on market and sales package)

5. Installing and Removing the Battery

Installing the Battery

1. Ensure the switch is in the OFF position
2. Slide the battery into the battery slot until it clicks

Removing the Battery

1. Press the battery release button
 2. Pull the battery out
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6. Changing the Saw Blade

1. Remove the battery
 2. Turn the blade locking lever
 3. Insert the saw blade until it locks into place
 4. Release the lever and ensure the blade is securely installed
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7. Operation

Switching On the Tool

- Press the ON/OFF trigger
- Cutting speed is adjusted by trigger pressure

Cutting Technique

- Start cutting slowly
 - Keep the tool stable
 - Do not apply excessive pressure
 - Select the appropriate saw blade for the material
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8. Maintenance and Care

- Clean the tool after each use
 - Inspect the saw blade regularly
 - Store the tool in a clean and dry place
 - Use only original Bosch batteries and chargers
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9. Troubleshooting

Problem	Possible Cause	Solution
Tool does not start	Battery discharged	Recharge or replace battery
Rough or uneven cut	Dull blade	Replace saw blade
Excessive vibration	Blade not installed correctly	Reinstall blade

10. Storage

- Remove the battery before storage

- Store at room temperature
 - Keep out of reach of children
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11. Environmental Protection & Recycling

- Do not dispose of batteries with household waste
- Return used batteries to an authorized Bosch recycling center