

VEVOR

Upgrade · The Home Creator Way

MIG Welding Torch

MODEL: XLLINCMIG 100L

VEVOR Support Center



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Note: The product picture is for reference, the actual details shall prevail

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.



Please retain instructions for future reference

Protect yourself and others by observing all safety information, warnings and cautions. Failure to comply with instructions could result in personal injury and/or damage to product property.



WEEE symbol. Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your Local Authority or local store for recycling advice.

OPERATION MANUAL

Please Carefully read the operation manual prior to using, installing and maintaining the electric welding machine for the purpose of preventing damages such as fire, electric shock and etc from occurring. Please keep the manual for the reference in the future.

SAFETY REQUIREMENT

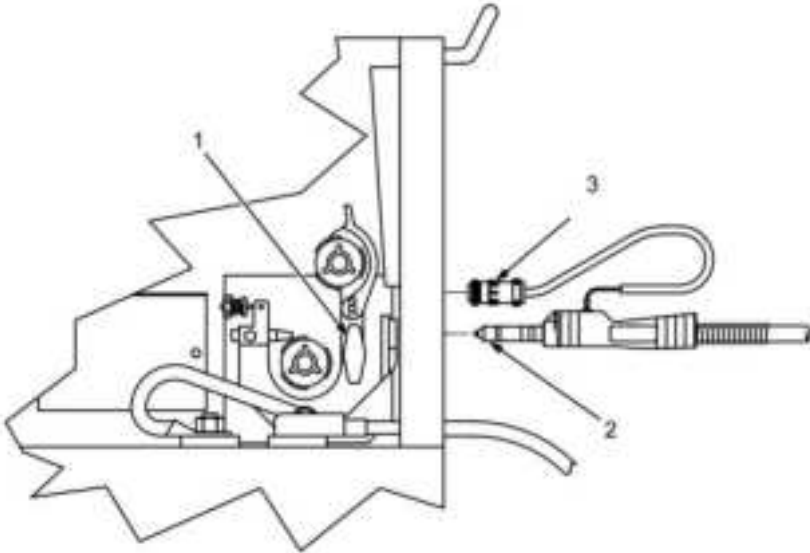
1. Read this manual carefully before installation, and understand the relevant configuration requirements. (Such as welding wire feeding machine protective gas), To ensure that the product can be correctly installed and used.
2. In order to ensure safety, please have a skilled personnel with safety knowledge to carry out the operation.
3. The rated current of the torch indicates the working limit at the rated continuous load rate. Overload usually causes the torch to be damaged.
4. Do not use the cable with insufficient sectional area damaged insulation shell and sheath.
5. No hot working contact between welding gun and sharp object.
6. Please use the mask and protective equipment according to the requirements of work protection.
7. When observing whether the welding wire is sent out, do not put the end of the welding gun near the eyes, face and other parts of the human body to avoid being stabbed by the flying welding wire.

MAIN PARAMETER

Model	XLLINCMIG 100L
Length	10FT(3.0m)
Rating Amperage	100A
Duty Cycle	100% with CO2 gas, 40% with mixed gas

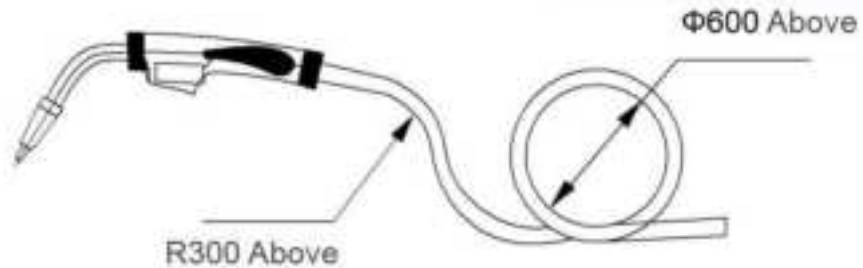
INSTALL

1. Gun Securing Knob
2. Gun End Loosen knob. Insert gun end until it bottoms against drive assembly. Tighten knob.
3. Gun Trigger Plug Insert into receptacle, and tighten threaded collar. Trigger Switch (All Models) Press switch to feed energized wire and start gas flow.



USE

1. Welding gun cable bending over, will cause wire delivery not free, should stretch use.



2. Loading and unloading guide wire spring should keep straight in and out to prevent permanent bending deformation of guide wire spring and increase wire feeding resistance

3. The guide wire spring naturally extends in the welding gun, and its front end is about 5~8mm from the lower end of the distributor. When the conductive nozzle is tightened, the guide wire spring can be moderately tightened.

MAINTENANCE

1. Periodically purge the guide wire spring with dry compressed air.

2. In order to facilitate the cleaning of spatter on the nozzle and extend the life of the nozzle, it is recommended to spray or brush the spatter on the nozzle mouth, avoid using a gun to hit the nozzle to clean spatter.

3. Do not use torch cable to pull wire feed or welder.

4. If the welding gun is stopped for more than a week, the welding wire must be removed from the welding gun, to prevent rust and increase the resistance in the guide wire spring.

The above is the standard configuration of welding gun, if you have any special requirements, please ask the sales department, the company will try its best to meet your requirements.

CORRECTDISPOSAL



This product is subject to the provision of European Directive 2012/19/EU. The symbol showing a wheeled bin crossed through indicates that the product requires separate refuse collection in the European Union. This applies to the product and all accessories marked with this symbol. Products marked as such may not be discarded with normal domestic waste, but must be taken to a collection point for recycling electrical and electronic devices.

Manufacturer: Shanghaimuxinmuyeyouxiangongsi

Address: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 P.R. China.

E-mail: support@vevor.com

AUS Importer: SIHAO PTY LTD. 1 ROKEVA STREETEASTWOOD NSW 2122 Australia.

USA Importer: Sanven Technology Ltd. Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730.



YH CONSULTING LIMITED. C/O YH Consulting Limited Office 147, Centurion House, London Road, Staines-upon-Thames, Surrey, TW18 4AX
H2YHUK@gmail.com Tel.: +44 07514-677868



E-CrossStu GmbH
Mainzer Landstr.69, 60329 Frankfurt am Main.
e-crossstu@outlook.com Tel.: +49 69332967674

